APPLICATION GUIDE
FOR USE WITH

HEATING ONLY
&
COMBI

MODELS:

MAH-125
MAC-150
DCC-150
DCB-125

This manual has been prepared for use with the appropriate Installation, Operation and Maintenance Manual.
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PN 240011430 REV D, [09/01/2016]
IMPORTANT SAFETY INFORMATION

1. General
Boiler installation shall be completed by qualified agency. See Installation, Operation & Maintenance Manual for additional information.

⚠️ WARNING
Fire, explosion, asphyxiation and electrical shock hazard. Improper installation could result in death or serious injury. Read this manual and understand all requirements before beginning installation.

2. Become familiar with symbols identifying potential hazards.

This is the safety alert symbol. Symbol alerts you to potential personal injury hazards. Obey all safety messages following this symbol to avoid possible injury or death.

⚠️ DANGER
Indicates a hazardous situation which, if not avoided, WILL result in death or serious injury.

⚠️ WARNING
Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠️ CAUTION
Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

3. Installation shall conform to requirements of authority having jurisdiction or in absence of such requirements:

- United States
  - National Electrical Code, NFPA 70.
- Canada
  - Natural Gas and Propane Installation Code, CAN/CSA B149.1.
  - Canadian Electrical Code, Part I, Safety Standard for Electrical Installations, CSA C22.1

4. Where required by authority having jurisdiction, installation shall conform to Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI/ASME CSD-1. Additional manual reset low water cutoff or high limit may be required.

5. Requirements for Commonwealth of Massachusetts:
Boiler installation must conform to Commonwealth of Massachusetts code 248 CMR which includes but is not limited to:

- Installation by licensed plumber or gas fitter.
Illustrations are meant to show system piping concept only. Installer is responsible for all equipment and detailing required by authority having jurisdiction.

Note: Arrange piping to prevent water dripping onto boiler.

Piping installation, materials, and joining methods shall conform to requirements of authority having jurisdiction or in absence of such requirements:
- USA - National Fuel Gas Code, ANSI Z223.1/NFPA 54
- Canada - Natural Gas and Propane Installation Code, CAN/CSA B149.1

Manufacturer requires all domestic hot water (DHW) installations use an anti-scald valve. Local codes may require additional equipment (expansion tank, relief valves, etc.) Select and size equipment to suit installation and meet code requirements.

Quick Reference Chart - Heating Only Boiler

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FIGURE 1 - Primary/Secondary, Zoned, WITH ZONE VALVES, (Optional) Indirect Tank

* Manufacturer requires all domestic hot water (DHW) installations use an anti-scald valve. Local codes may require additional equipment (expansion tank, relief valves, etc.) Select and size equipment to suit installation and meet code requirements.

Note: Use external pump relay or Argo Zone Control to interface system pump to boiler.

* hot water supply tempered

Cold Water Supply

Boiler

Optional Indirect DHW Tank

Tank Sensor

T & P Relief Valve to Drain

Cold Water Supply

1 1/2" (305mm) Maximum Separation

Limit combined supply and return pipe lengths to maximum total of 20 ft. (6.1 m) between boiler and closely spaced tees, when minimum 3/4" NPT pipe size is used. Linear length may be increased if supply and return pipe size is increased to limit pressure drop.

See wiring Figures 6 and 7.
* Manufacturer requires all domestic hot water (DHW) installations use an anti-scald valve. Local codes may require additional equipment (expansion tank, relief valves, etc.) Select and size equipment to suit installation and meet code requirements.

Note: 12" (305mm) Maximum Separation

Note: Limit combined supply and return pipe lengths to maximum total linear length of 20 ft. (6.1 m) between boiler and closely spaced tees, when minimum 3/4" NPT pipe size is used. Linear length may be increased if supply and return pipe size is increased to limit pressure drop.

See wiring Figures 8 and 9.
* Manufacturer requires all domestic hot water (DHW) installations use an anti-scald valve. Local codes may require additional equipment (expansion tank, relief valves, etc.) Select and size equipment to suit installation and meet code requirements.

Note 1: 12" (305mm) Maximum Separation

Limit combined supply and return pipe lengths to maximum total linear length of 20 ft. (6.1 m) between boiler and closely spaced tees, when minimum 3/4" NPT pipe size is used. Linear length may be increased if supply and return pipe size is increased to limit pressure drop.

Use external pump relay and Argo Zone Control to interface system pump to boiler.

See wiring Figures 8, 9 and 16.
Boiler Wiring Diagrams
All field wiring shall conform to the authority having jurisdiction or, in the absence of such requirements to:

USA: National Electrical Code, ANSI/NFPA 70,

A. Indirect Storage Tank is NOT used:
- Connect M2 terminals #6 and #7 to Argo AR822 (T-T) terminals.
- See Wiring Figures 4 and 16.

B. System Pump is used:
- For Single Zone, Multi Zone and Series Loop Piping See instructions and wiring diagrams. See Figures 4, 5, 6, 7 and 16

C. Use of Indirect Storage Tank (DHW):
- Indirect storage tank, use only tank sensor to interface with boiler. Wire sensor to M2 terminals #9 and #10.
- Use of booster pump to increase flow rate to indirect tank is not recommended by manufacturer.
- Locate tank as close to boiler as possible.
- Size DHW tank, piping, and system to use only internal boiler pump.
- See available pump head/flow rate chart, page 26 of this manual.
- Change PO3 parameter on boiler control from 08 to 05. See Parameter Setting, in the Installation, Operation, and Maintenance Manual, Section 14.
- See Wiring Figure 5.

**Note**
DO NOT use 120 V thermostat terminals (M1- #1 and #2).

DO NOT wire DHW mechanical thermostat to Argo Control or Heating Only Boiler control.

Use ONLY DHW Tank Sensor (M2- terminals #9 and #10).

---

**Wiring Legend**

- Pump - Zone
- Thermostat
- Indirect Tank (DHW) Sensor
- Valve - Zone
FIGURE 4 - Heating Only Boiler NO Indirect Tank - Single Zone

BOILER CONTROL

FIGURE 5 - Heating Only Boiler WITH Indirect Tank and Sensor - Single Zone

BOILER CONTROL

Change PO3 parameter on boiler control from 08 to 05
D. Multi-Zoned Valve System:

1. If only Central Heating is required on multi-zone valve application:
   - Connect Boiler call for heat contacts M2 (24 VAC) terminals #6 and #7 to Argo Zone control X-X terminals.
   - Zone thermostats and valves are wired to Argo Control.
   - Central Heating (CH) system pump is wired to Argo Primary Pump terminals.
   - See wiring Figure 6.

2. If DHW tank is applied to Multi-Zone Valve application - use Indirect Tank Sensor:
   - Attach Indirect Tank sensor to boiler control M2 terminals #9 & #10. Boiler control will set priority for DHW operation.
   - Wire Boiler call for heat contacts M2 (24 VAC) terminals #6 & #7 to Argo Zone control X-X Terminals.
   - Zone thermostats and valves are wired to Argo Control.
   - Central Heating (CH) system pump is wired to Argo Primary Pump terminals.
   - Change PO3 parameter on boiler control from 08 to 05. See Parameter Setting, in the Installation, Operation, and Maintenance Manual, Section 14.
   - See wiring Figure 7.

**Note**
- Do not use 120 V thermostat terminals (M1- #1 and #2).
- Do not wire DHW mechanical thermostat to Argo Control or Heating Only Boiler control.

**Note**
- Set Argo priority switch to OFF position.
DO NOT use 120V Thermostat Terminals M1 (#1 and #2).
DO NOT use 120V Thermostat Terminals M1 (#1 and #2).

Change PO3 parameter on boiler control from 08 to 05.
E. Multi-Zone Pump System Using Argo ARM Controller:

1 - If Indirect Storage Tank **IS NOT** applied to a multi-zoned piping system:

- Boiler thermostat contacts (M2 Terminals #6 and #7) are wired to Argo ARM Zone Pump Control Terminals (X-X)
- Zone thermostats and zone pumps are wired to ARGO Controller
- Priority Switch OFF
- CH Heating only
- See Wiring Figure 8

2 - If Indirect Storage Tank **IS** applied to multi-zoned pump piping assembly:

- Indirect storage tank sensor is used to regulate storage tank temperature. Wire sensor to M2 terminals #9 and #10.
- Use of booster pump to increase flow rate to indirect tank is not recommended by manufacturer.
- Locate tank close to boiler as possible and size DHW tank/piping/system to use only the internal boiler pump.
- See available pump/head/flow rate chart page 26 of this manual.
- DHW circuit is controlled by boiler control and is Priority heat demand.
- Set Argo priority switch “OFF”. Zone 1 priority **IS NOT** used.
- See wiring Figure 9

3 - If Series Loop Piping is applied:

Wire system pump to Argo AR822 Relay and interface with boiler M2 (terminals #6 and #7) and Argo ARM Zone Control. See wiring Figures 8, 9 and 16.

**Note**

DO **NOT** use 120 V thermostat terminals (M1- #1 and #2).

**DO NOT** wire DHW mechanical thermostat to Argo Control or Heating Only Boiler control.

Use **ONLY** DHW Tank Sensor (M2-terminals #9 and #10).

When using Indirect Storage Tank change PO3 parameter on boiler control from 08 to 05. See Parameter Setting, in the Installation, Operation, and Maintenance Manual, Section 14.
Do NOT use 120V Thermostat Terminals M1 (#1 and #2).
**DO NOT** use 120V Thermostat Terminals M1 (#1 and #2).

**Change PO3 parameter on boiler control from 08 to 05**
A. Piping installation, materials, and joining methods shall conform to requirements of authority having jurisdiction or in absence of such requirements:
   - USA - National Fuel Gas Code, ANSI Z223.1/NFPA 54
   - Canada - Natural Gas and Propane Installation Code, CAN/CSA B149.1

B. Manufacturer requires all domestic hot water (DHW) installations use an anti-scald valve. Local codes may require additional equipment (expansion tank, relief valves, etc.) Select and size equipment to suit installation and meet code requirements.

Note: Arrange piping to prevent water dripping onto boiler.

Quick Reference Chart - Combi Boiler

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</tbody>
</table>
WARNING

Burn and scald hazard! Manufacturer requires installation of field supplied anti-scald valve. Failure to follow these instructions could result in death or serious injury.

COMBI - DHW ANTI-SCALD PIPING
COMBI - HYDRONIC PIPING

FIGURE 10 - Combi - Primary/Secondary, Zoned, WITH ZONE VALVES and System Pump

Cold Water Supply

* Manufacturer requires all domestic hot water (DHW) installations use an anti-scald valve. Local codes may require additional equipment (expansion tank, relief valves, etc.) Select and size equipment to suit installation and meet code requirements.

Note 1
12" (305mm) Maximum Separation

Note 2
Limit combined supply and return pipe lengths to maximum total linear length of 20 ft. (6.1 m) between boiler and closely spaced tees, when minimum 3/4" NPT pipe size is used. Linear length may be increased if supply and return pipe size is increased to limit pressure drop.

See wiring Figure 14.
Use with external system pump relay or Argo Zone Control to interface System Pump to boiler.
* Manufacturer requires all domestic hot water (DHW) installations use an anti-scald valve. Local codes may require additional equipment (expansion tank, relief valves, etc.) Select and size equipment to suit installation and meet code requirements.

**Note**
* 12" (305mm) Maximum Separation
* Limit **combined** supply and return pipe lengths to maximum total linear length of 20 ft. (6.1 m) between boiler and closely spaced tees, when minimum 3/4" NPT pipe size is used. Linear length may be increased if supply and return pipe size is increased to limit pressure drop.

See wiring Figures 15 and 16.
12" (305mm) Maximum Separation

Limit combined supply and return pipe lengths to maximum total linear length of 20 ft. (6.1 m) between boiler and closely spaced tees, when minimum 3/4" NPT pipe size is used. Linear length may be increased if supply and return pipe size is increased to limit pressure drop.

* Manufacturer requires all domestic hot water (DHW) installations use an anti-scald valve. Local codes may require additional equipment (expansion tank, relief valves, etc.) Select and size equipment to suit installation and meet code requirements.

See wiring Figures 15 and 16.
Use with external system pump relay and Argo Zone Control to interface System Pump to boiler See page 25.
1. **Wiring Diagrams**

All field wiring shall conform to the authority having jurisdiction or, in the absence of such requirements to:

- **USA**: National Electrical Code, ANSI/NFPA 70,

**Note**

**DO NOT** use 120 V thermostat terminals (M1- #1 and #2).

2. Connect M2 terminals #6 and #7 to Argo AR822 (T-T) terminals. See Figure 13.

3. **System Pump is Used**:

   - **For Single Zone piping use** - External pump relay (AR822) to interface central heating system pump operation with either Heating Only or Combi Boiler Control. See Figure 16.
   - **For Multi Zone Valve piping** - Wire system pump to Argo AZ primary pump terminals. See Figure 14.
   - **Multi Zone Pump/Series Loop (Only)** - see Piping Figure 16. External pump - Instruction and Wiring.

---

**FIGURE 13 - Combi Boiler with System Supply Pump - Single Zone**

![Combi Boiler Control Diagram]
4. Use of Multi-Zone Valve System

Boiler call for heat contacts M2 terminals #6 and #7 are wired to Argo Zone Control (x-x) terminals. Zone thermostats and zone valves are wired to Argo Zone Controller. Connect CH/System Pump to Primary Pump terminals on Argo Control. See Figure 14.

Set Argo Priority Switch to OFF position. This disables priority operation and all zone valves will operate independently.

Refer to Argo Controller instructions for switch setting and operation information.

**FIGURE 14 - Combi Boiler with Multiple Zone Valves**

- **Set Priority TO OFF**
- **DO NOT** Use 120 V thermostat terminals M1 (#1 and #2).
5. Use of Multi-Zone Pump System

Boiler Thermostat contacts M2 terminals #6 and #7 are wired to Argo ARM Zone Pump Control terminals (x-x). Use Argo ARM Zone Pump Controller and wire as shown in Figure 15.

**FIGURE 15 - Combi Boiler with Multiple Zone PUMPS**

**Note** Do NOT Use 120 V thermostat terminals M1 (#1 and #2).
Installation shall be completed by qualified agency.

**WARNING**

Fire, explosion, asphyxiation and electrical shock hazard. Improper installation could result in death or serious injury. Read this instruction and understand all requirements, including requirements of authority having jurisdiction, before beginning installation. Installation not complete until appliance operation verified per Installation, Operation & Maintenance Manual provided with boiler.

1. Follow instructions to TURN OFF GAS TO APPLIANCE found on Operation Instructions label on boiler or in Installation, Operation & Maintenance Manual. Verify all electrical power to boiler is turned off.

**WARNING**

Electric shock hazard. Turn OFF electrical power supply at service panel.

2. Verify all power to boiler is turned OFF at service panel.
3. Follow Installation, Operation & Maintenance manual to remove front jacket panel(s).

**WARNING**

Burn hazard. Verify heat exchanger has cooled or use appropriate personal protection equipment.

4. Inspect combustion chamber through sight glass. Verify flame is not present.
5. See relay wiring attached.
6. Resume operation using OPERATING INSTRUCTIONS found on Operating Instructions label on boiler or in Installation, Operation & Maintenance Manual.
8. Follow Installation, Operation & Maintenance manual to install front jacket panel(s).

---

**For Single Zone Piping:**

External pump relay (AR-822) is required to interface Central Heating (CH) system supply pump operation with Heating Only or Combi Boiler Control.

See External Pump - Instruction and Wiring, Figure 16A or 16B.

**For Multi-Zone Piping:**

1. Connect CH/System supply pump to Argo AZ Control primary pump contacts.
2. For Multi Zone/Series Loop Piping, see Figures 3 and 12: Use Argo AR822 Control AND Argo ARM Zone Control to sequence system pump to zone pumps and boiler operation. See Figure 16C.

See: Heating Only Boiler - Wiring Figures 6 and 7
Heating Only Boiler - Piping Figures 1 and 3.
Combi Wiring - Figure 14
Combi Boiler Piping - Figures 10 and 12.
FIGURE 16 - External Pump/Relay Wiring Diagram, Heating Only And Combi Boilers - Single Zone, And Wiring External System Pump for Series Loop/Multi Zone Piping
The intended use of this pump is a boiler loop. Do not use as system pump.

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<th>Q (WATER FLOW RATE)</th>
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<th>Minimum speed of modulation</th>
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<tr>
<td>H (HEAD)</td>
<td>MAX</td>
<td>Maximum speed of modulation</td>
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![Graph 1](image1)

![Graph 2](image2)
Optional Equipment

1. Outdoor Air Sensor, if used.
   A. Boiler automatically recognizes sensor when used.
   B. See Chart 1 for sensor data. Sensor part number BD710487302V
   C. Locate outdoor sensor to protect against wind and direct sunlight. Mounting instructions provided with sensor.
   D. Maximum wire length is 100 ft (30m) for 22 ga. wire, or 150 ft (45m) for 18 ga. wire.
   E. Connect wires to M2 OUTDOOR SENSOR terminals 4 & 5. Wires are interchangeable. See Accessories.

2. Sensor for Indirect DHW Tank (Heating Only Boiler).
   A. See Chart 2 for sensor data.
   B. See Accessories section of this manual for wiring diagram.

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CHART 2 - INDIRECT TANK SENSOR DATA

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<td>138.2</td>
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</tr>
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</table>
**Accessories:**

1. **Outdoor Temperature Sensor Kit - BD710487302V**

Use Outdoor Sensor Kit with Heating Only or Combi Boilers. Wire Control to boiler M2 terminal strip terminals #4 and #5 as shown below.

Install/locate Control according to instructions supplied with sensor kit and Installation, Operation and Maintenance Manual (IOM).

Setting "Kt" Climate Curve:

Start boiler in CH mode. Depress CH control button once.

Boiler control will recognize installed OAS sensor. Display will change to show current default "Kt" value. Note display value.

When operation in CH mode, Kt value setting will over ride maximum CH boiler control set point based on current outdoor temperature.

- Refer to applicable °F (or °C) chart,
- Identify Kt range that will satisfy the desired boiler delivery temperature based on average (extreme) outdoor temperature range expected for climate location.

- Use lower value of range as the desired Kt value.
  (example): to deliver 186°F water @ OT of -20°F = Kt range is 90 thru 25. Select 25.
- To change "default" Kt value on boiler control use +/- CH Heating buttons.

When scrolling has stopped, boiler will automatically "SAVE" value as new Kt default value and automatically return to CH mode when no Kt adjustment activity is sensed. Kt values can be changed in +/- 1 point increments.

To return to check or change current Kt "default value - depress one of the CH setpoint adjustment buttons (once), while in any heating or standby mode. Adjust Kt value to obtain desired comfort level.

---

**Flow Temp**

**Outside Temp**

---

**Note**

For temperatures below -40°F (-40°C), maximum heating flow temperature set point no longer increases and curves on the graph become horizontal.

**BUTTONS Key**

- DHW temperature adjustment
  (+ to increase the temperature and – to decrease it)
- Heating water temperature adjustment
  (+ to increase the temperature and – to decrease it)
- Operating mode:
  **DHW – DHW & Heating – Heating Only**
- Off – Reset – Exit menu/functions
2. Indirect Storage Tank Sensor Kit

Heating Only boiler can be electrically connected to Indirect Storage Tank.
Diagram of hydraulic connection of external indirect storage tank is shown below.
Connect DHW priority sensor to terminals #9 and #10 on terminal block M2. The element of the sensor must be inserted in the sensor well located on the indirect storage tank.
Make sure the exchange capacity of the storage boiler coil is appropriate for power of the boiler. Adjust DHW temperature (+95°F...+140°F / +35°C...+60°C) by pressing buttons on boiler control panel.

Parameter PO3 for Heating Only boiler, with no indirect tank remains Factory Set at 08. No change is required.

If adding an Indirect Tank to Heating Only Boiler - change PO3 parameter from 08 to 05. See Section 14, Parameter Settings, in boiler’s Installation, Operation, and Maintenance Manual.

Parameter PO3 for COMBI boiler factory set at OO requires no change.

**Note**

**Buttons Key**

<table>
<thead>
<tr>
<th>Button</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>Display</td>
<td>DHW temperature adjustment (+ to increase the temperature and – to decrease it)</td>
</tr>
<tr>
<td>Heating</td>
<td>Heating water temperature adjustment (+ to increase the temperature and – to decrease it)</td>
</tr>
<tr>
<td>Operating</td>
<td>Boiler operating information</td>
</tr>
<tr>
<td>Mode</td>
<td>Operating mode: DHW – DHW &amp; Heating – Heating Only</td>
</tr>
<tr>
<td>Off – Reset – Exit</td>
<td>Off – Reset – Exit menu/functions</td>
</tr>
</tbody>
</table>
HEATING ONLY BOILER - WIRING DIAGRAM

1. Fuses
2. 120V Power Supply
3. Fan
4. Central Heating Water Highlimit
5. Gas Valve
6. NTC Exchanger Flue Sensor
7. Water Pressure Sensor
8. Heating Return Sensor
9. Heating Flow Sensor
10. NTC Flue Sensor
11. Outdoor Sensor
12. 24V Room Thermostat (RT)
13. Boiler NTC DHW Sensor
14. Flame Sensor Electrode
15. Ignition Electrode
16. Diverter Valve Motor
17. Pump
18. Air Pressure Switch

Legend:
- BL: Blue
- IB: light Blue
- Br: Brown
- Blk: Black
- R: Red
- Grn: Yellow/Green
- W: White
- Gr: Grey
- Y: Yellow

PN 240011430 REV D, [09/01/2016]
CALCULATED EFFECTS OF HI-ALTITUDE ON BOILER PERFORMANCE

BOILER INPUT (BTUH)

ALTITUDE (FEET)

DHW MODE

HEAT MODE

ALTITUDE EFFECTS ON BOILER PERFORMANCE
NOTICE

Do not solder fittings when they are threaded onto boiler. Heating the boiler fittings will cause failure of the gaskets and water leaks.

1. Use piping accessories as shown below.
2. Do any soldering away from the boiler, then thread soldered assembly to Boiler connections.

Factory Supplied Trim

The boiler features quick connection removable fittings.

The connections on the bottom of the boiler are all straight threaded - standard tapered fittings cannot be used to connect to the boiler.

<table>
<thead>
<tr>
<th>Connection Type</th>
<th>Size</th>
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<tbody>
<tr>
<td>Heating System Supply Connection - copper sweat fitting</td>
<td>3/4”</td>
</tr>
<tr>
<td>DHW combi only - Inlet &amp; Outlet Connections - copper sweat fittings</td>
<td>1/2”</td>
</tr>
<tr>
<td>Heating System Return Connection - Copper sweat optional indirect connection on heating only boiler</td>
<td>3/4”</td>
</tr>
</tbody>
</table>

Gas Shut Off | 3/4”

Pressure Relief Valve

Pressure Temperature Gauge
A strainer filtering potable water before entering the boiler is highly recommended to prevent errors and lockouts. The strainer prevents any sedimentation and debris from your water supply piping from entering the boiler. Debris carried from the water supply will clog DHW water flow sensor resulting in error codes and causing boiler to lockout.

Locate the strainer as close to the boiler as possible and place on DHW (domestic hot water) inlet connection located at bottom of the boiler.
WARNING

BURN AND SCALD HAZARD!
Primary/Secondary piping with closely spaced supply and return lines is mandatory for ASME Code Compliance. Failure to follow these instructions could result in death or serious injury.

Boiler

10 ft Maximum (3048mm)

DO NOT Place Isolation Valves Before "T"

12 inch (305mm) Maximum separation

Check Local Codes For Maximum Distance To Floor

Primary/Secondary with closely spaced supply and return lines.
### Application Table - Indirect Tank Sizing

#### Heating Only Boiler (125,000 BTUH)

<table>
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<th>Max. Output</th>
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<th>80,000</th>
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#### H2O40 / H2O40L

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<tr>
<td>115 F</td>
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#### H2O50

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</thead>
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#### H2O60 / H2O60L

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</tbody>
</table>

Notes:
- 176°F Boiler Supply Water Temperature
- AHRI Rating Conditions - 50°F Inlet Water
- 4.0 GPM Flow Rate

PN 240011430 REV D, [09/01/2016]
Low Water Cut Off - Heating Only and Combi Boilers

These guidelines are supplied when necessary to install an additional Low Water Cut Off (LWCO), for sensing a low water level condition in a boiler, as required by the Authority Having Jurisdiction.

Follow LWCO manufacturer installation instructions for type of LWCO selected in addition to these instructions.

LWCO shall be 120V/60HZ control and dry contacts sized for load being connected. Wire control to boiler. See Figure 1.

Connect LWCO device to the system ground. Ground in accordance with the requirements of the authority having jurisdiction or, in the absence of such requirements, with the National Electrical Code (NEC) or Canadian Electrical Code CEC.

- Locate LWCO sensing device in the supply piping, above the minimum height of boiler. See Figure 2, Piping Diagram.
- Position control in HORIZONTAL piping to assure proper boiler protection (upright or 90° rotation).
- For proper operation, sensing element of the LWCO control shall be positioned in the tee to sense the main water stream. Maintain minimum 1/4” spacing from pipe walls. Element shall NOT contact the rear, or side walls of the tee. See Figure 3.
- Install an air vent using a tee to avoid nuisance shutdowns.
- Apply small amount of pipe sealant to threaded connections.
- Arrange piping to prevent water dripping onto boiler.
- DO NOT install water shutoff valve between boiler and LWCO sensing device.

**FIGURE 1 - LWCO Wiring Diagram**

![LWCO Wiring Diagram](image-url)
FIGURE 2 - Piping Diagram - LWCO Location

- **Low Water Cutoff (LWCO)** (See Figure 3 for detail)
- **Air Vent**
- **Position LWCO Above Top of Boiler**
- **Supply**
- **Gas Boiler**
- **Safety Relief Valve**
- **Return**
- ***To Drain**

**Note**
- Arrange piping to prevent water dripping onto boiler.
- Illustrations are meant to show system piping concept only. Installer is responsible for all equipment and detailing required by authority having jurisdiction.

**1**
- 12" (305mm) Maximum Separation

**2**
- Do not place isolation valve before tee or LWCO.
- Check local codes for maximum distance to floor.

10 Ft. (31m) Maximum

**12" (305mm) Maximum Separation**

PN 240011430 REV D, [09/01/2016]
FIGURE 3 - Low Water Cutoff - Detail

LOW WATER CUTOFF

NO

NO

NO

YES